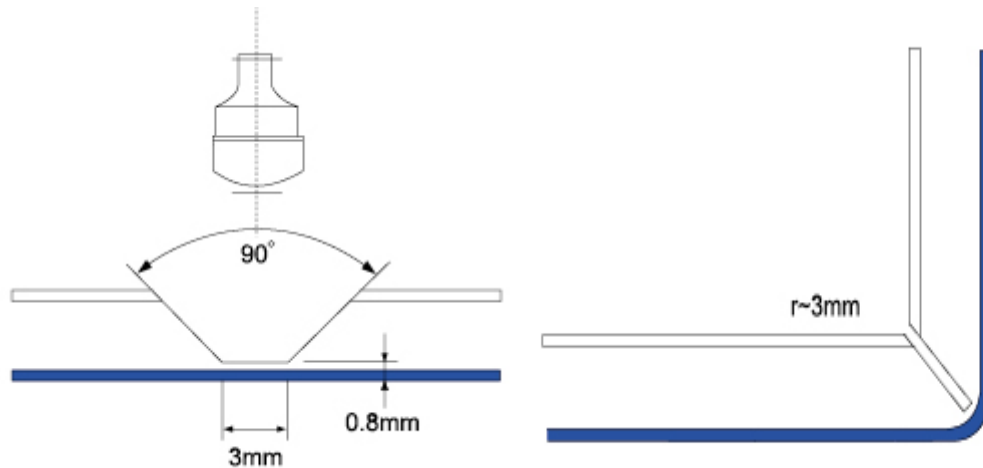
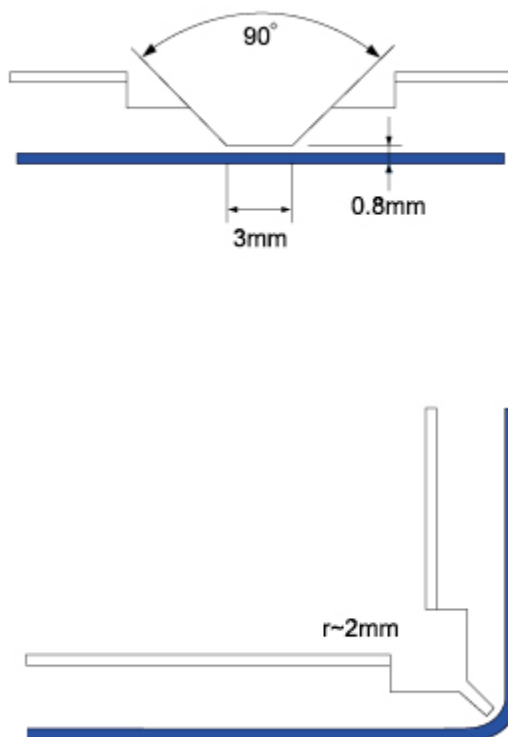


CBOND ROUTING AND FOLDING TECHNIQUES

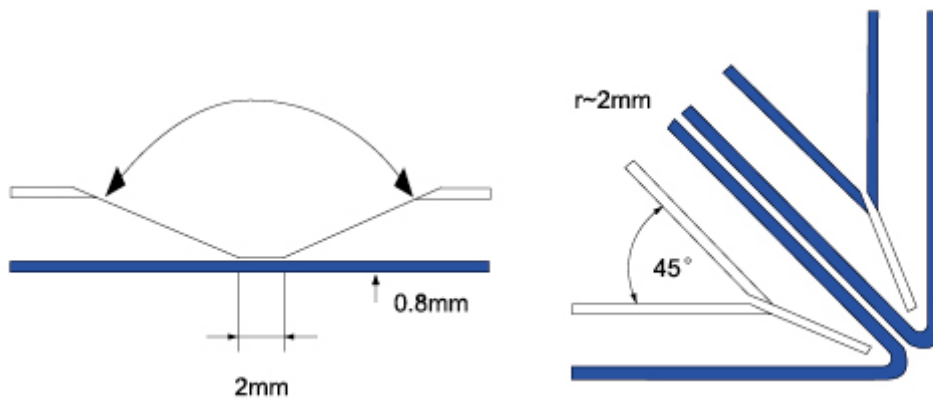
1. V-shape for folding up to 90°



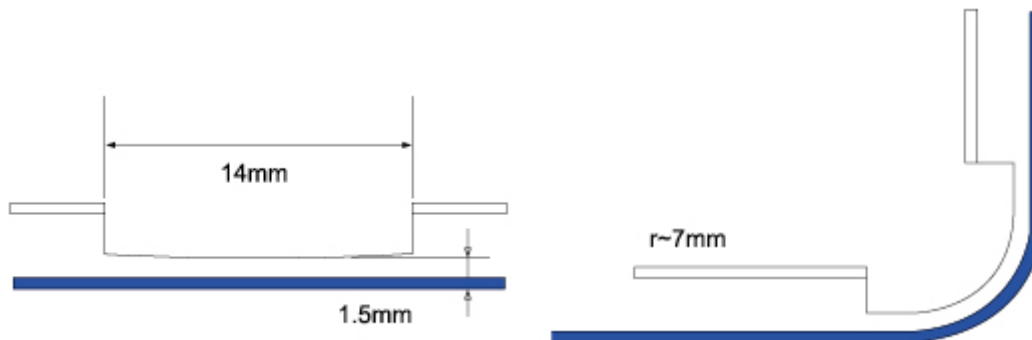
2. V-shape with flat area for folding up to 90°



3. V-shape for folding up to 135°



4. Rectangular groove for folding up to 150°, depends on the panel thickness.



NOTE:

In order to exceed the stated durability of the ACP sheets, it is strongly recommended to perform double folding on the top and bottom of the signs trays or cladding.

Sealing should be done with DOWSIL 790 Silicone or similar spec sealer.

Gluing of sheets should be done with 3M Double Coated Polyethylene Foam Tape 4492